



Declaration of Performance

TruFrame - DoP 01 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** Casement Windows
- 3 Product system number:** 3
- 4 Product serial number:** TruFrame 001
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Not escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	Class 5A (BSI TR060-12)
	4.5 Watertightness	Class 5A (BSI TR060-12)
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	350N (Build Check W13001-2)
	4.9 Height and width	npd
	4.1 Ability to release of panic device	npd
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	1.9 W/(m ² -K) (Build Check CU13329-1)
	4.14 Air permeability	Class 2 (BSI TR060-12)

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

- 9** The performance of the product identified in points 2, 3 and 4 is in conformity with the declared performance in point 8.
This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 1.
- 10** Signed for and on behalf of the manufacturer by :

David Firmager - Managing Director of TruFrame Trade Frames Ltd.

1st June 2013

(date of issue)

(signature)



Declaration of Performance

TruFrame - DoP 02 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** Tilt & Turn Windows
- 3 Product system number:** 3
- 4 Product serial number:** TruFrame 002
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Not escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	npd
	4.5 Watertightness	npd
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	npd
	4.9 Height and width	npd
	4.1 Ability to release of panic device	npd
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	1.9 W/(m ² -K) (Build Check CU13329-2)
	4.14 Air permeability	npd

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

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1st June 2013

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Declaration of Performance

TruFrame - DoP 03 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** Residential Doors
- 3 Product system number:** 3
- 4 Product serial number:** TruFrame 003
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Not escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	800 Pa (BSI TR057-15)
	4.5 Watertightness	200 Pa (BSI TR057-15)
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	npd
	4.9 Height and width	npd
	4.1 Ability to release of panic device	npd
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	2.0 W/(m ² -K) (Build Check CU13329-3)
	4.14 Air permeability	300 Pa (BSI TR057-15)

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

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Declaration of Performance

TruFrame - DoP 04 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** French Doors
- 3 Product system number:** 3
- 4 Product serial number:** TruFrame 004
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Not escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	800 Pa (BSI TR059-15)
	4.5 Watertightness	50 Pa (BSI TR059-15)
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	npd
	4.9 Height and width	npd
	4.1 Ability to release of panic device	npd
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	1.8 W/(m ² -K) (Build Check CU13329-4)
	4.14 Air permeability	300 Pa (BSI TR059-15)

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

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(signature)



Declaration of Performance TruFrame - DoP 05 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** Patio Doors
- 3 Product system number:** 3
- 4 Product serial number:** TruFrame 005
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Not escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	npd
	4.5 Watertightness	npd
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	npd
	4.9 Height and width	npd
	4.1 Ability to release of panic device	npd
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	npd
	4.14 Air permeability	npd

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

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Declaration of Performance

TruFrame - DoP 06 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** Bi-fold Doors
- 3 Product system number:** 3
- 4 Product serial number:** TruFrame 006
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Not escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	npd
	4.5 Watertightness	npd
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	npd
	4.9 Height and width	npd
	4.1 Ability to release of panic device	npd
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	1.9 W/(m ² -K) (Build Check CU13329-5)
	4.14 Air permeability	npd

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

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1st June 2013

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Declaration of Performance

TruFrame - DoP 07 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** Panic Residential Doors
- 3 Product system number:** 1
- 4 Product serial number:** TruFrame 007
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	800 Pa (BSI TR057-15)
	4.5 Watertightness	200 Pa (BSI TR057-15)
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	npd
	4.9 Height and width	npd
	4.1 Ability to release of panic device	Yes (BSI TR057-15)
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	2.0 W/(m ² -K) (Build Check CU13329-3)
	4.14 Air permeability	300 Pa (BSI TR057-15)

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

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1st June 2013

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Declaration of Performance

TruFrame - DoP 08 - June 2013

- 1 Manufacturer:** TruFrame Trade Frames Ltd.
Saxby Road Industrial Estate
Melton Mowbray, Leicestershire. LE13 1BS
www.truframe.co.uk
- 2 Product type:** Panic French Doors
- 3 Product system number:** 1
- 4 Product serial number:** TruFrame 008
- 5 Data sources:** HL Plastics
ASSA ABLOY
The British Standards Institution (BSI)
Build Check
- 6 Year placed into market:** 2013
- 7 Intended use:** Domestic and Commercial use (Escape route)

	Essential Characteristic	Declared Performance
	4.2 Resistance to wind load	800 Pa (BSI TR059-15)
	4.5 Watertightness	50 Pa (BSI TR059-15)
	4.6 Dangerous substances	None
	4.7 Impact resistance	npd
8	4.8 Load-bearing capacity of safety devices	npd
	4.9 Height and width	npd
	4.1 Ability to release of panic device	Yes (BSI TR059-15)
	4.11 Acoustic performance	npd
	4.12 Thermal transmittance	1.8 W/(m ² -K) (Build Check CU13329-4)
	4.14 Air permeability	300 Pa (BSI TR059-15)

Harmonised technical specification - BS EN 14351-1:2006 + A1:2010 (Annex ZA)

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