

# Kitemark™ Certificate

This is to certify that:

TruFrame Trade Frames Limited  
Units 3KLM Hudson Road  
Saxby Road Industrial Estate  
Melton Mowbray  
LE13 1BS  
United Kingdom

Holds Certificate Number:

KM 587166

In respect of:

**BS 7412 / PAS 24**  
**Enhanced Security PVCU Doors Fabricator**

This issues the right and licence to use the Kitemark in accordance with the Kitemark Terms and Conditions governing the use of the Kitemark, as may be updated from time to time by BSI Assurance UK Ltd (the "Conditions"). All defined terms in this Certificate shall have the same meaning as in the Conditions.

The use of the Kitemark is authorized in respect of the Product(s) detailed on this Certificate provided at or from the above address.

For and on behalf of BSI:

  
\_\_\_\_\_  
Pietro Foschi - Strategic Delivery Director

First Issued: 08/04/2015

Latest Issue: 08/04/2015



# Kitemark™ Certificate

No. KM 587166

## **BS 7412:2007/PAS 24:2012 - General and enhanced security performance requirements for door assemblies.**

This Certificate covers the fabrication of doors from the range of profiles and components supplied by H L Plastics Limited under Certificate Number KM 522040.

### **Liniar Chamfered/Sculptured PVC-U Residential Door System**

Fabricated and installed in accordance with the latest issue of the following H L Plastics controlled manual(s):  
Liniar PVC-U Window & Door System Fabrication Manual.

### **System description**

The door assemblies are Single leaf, with or without coupled or integral side panels, open in or out, internally beaded with BS EN 1279-2 compliant IGU(s), laminated on one pane only, with welded midrails (glass/midrail/glass) only, with either standard or mechanically fixed low threshold and of otherwise fully welded construction. Doors are classified as DK.

### **Size Limitations and Performance Characteristics**

Door Type	Length (mm) - Maximum	Height (mm) - Maximum (including sill)	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009 (except *)
Door Leaf	905	2110	-	-	-	800*
Overall Doorset	1000	2150	-	-	-	800*

\* Exposure category as given in Table 1 of PAS 23-1:1999

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To check its validity telephone +44 (0) 845 080 9000. An electronic certificate can be authenticated [online](#).

BSI Assurance UK Limited, registered in England under number 7805321 at 389 Chiswick High Road, London W4 4AL, UK.  
A member of BSI Group of Companies.

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### **Liniar Chamfered/Sculptured PVC-U Residential Door System**

Fabricated and installed in accordance with the latest issue of the following H L Plastics controlled manual(s):  
Liniar PVC-U Window & Door System Fabrication Manual.

### **System description**

The door assemblies are Double Leaf, open in or out, internally beaded with BS EN 1279-2 compliant IGU(s), laminated on one pane only, with full panel glazing and aluminium low threshold. Doors are classified as DK.

### **Size Limitations and Performance Characteristics**

Door Type	Length (mm) - Maximum	Height (mm) - Maximum (including sill)	Air Permeability classification	Watertightness classification	Resistance to Wind classification	Exposure category as given in Table 1 of BS 6375-1:2009 (except *)
Door Leaf	850	2005	-	-	-	800*
Overall Doorset	1800	2100	-	-	-	800*

\* Exposure category as given in Table 1 of PAS 23-1:1999

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